

## **IN THE CLAIMS**

Claims 1-38, 69-75, 77 and 78 were previously cancelled.

Claims 39, 40, 41, 42, 44, 45, 47, 54, 55, 58 and 66 are currently amended.

Claim 59 is currently cancelled. Claims 43, 46, 48-53, 56, 57, 60-65, 67, 68 and 76 are carried forward, all as follows.

Claims 1-38 (Cancelled)

39. (Currently Amended) A device for fastening at least one dressing on a cylinder of a rotary printing press comprising:

at least one groove in the cylinder and having an opening oriented at a surface of the cylinder[[]]:

a first groove opening wall and a second groove opening wall;

at least one dressing end holding device in said groove and having a first end adjacent said opening, said first end being adapted to releasably hold at least a dressing trailing end leg inserted into said opening, said holding device being a pivotable lever ;

at least one spring element in said groove, said spring element exerting a ~~clamping~~ holding force and a securement force on said holding device;

a bearing point in said groove, said bearing point being ~~and~~ opposite said opening, said bearing point receiving a second end of said holding device;

a support point for said spring element in said groove; and

a clamping point for said dressing trailing end leg and defined by said holding device and one of said first and second groove opening walls, said clamping point being opposite said support point, said dressing trailing end leg being held against said one of said first and second groove opening walls at said clamping point by said clamping force exerted on said holding device, said spring element ~~securing~~ fixing said holding device in said bearing point by said securement force exerted by said spring element, ~~a counterforce generated at said support point~~ being intermediate said clamping point and said bearing point.

40. (Currently Amended) The device of claim 39 further including a line tangent to said cylinder surface at said opening, said support point being on an ~~including an~~ other of said first and second groove opening walls, said other of said walls forming an

inclined surface at an acute angle with respect to said tangent, said support point facing said bearing point.

41. (Currently Amended) The device of claim 39 wherein the cylinder is supported for rotation in a production direction and further wherein said support point is on an other ~~said~~ one of said first and second groove opening walls which other of said first and second groove opening walls is first in said production direction.

42. (Currently Amended) The device of claim 41 further including a groove front edge of said other ~~one~~ of said first and second groove opening walls, said support point being located on said other ~~one~~ of said first and second groove opening walls at a distance from said front edge.

43. (Previously Presented) The device of claim 42 wherein said distance is less than 5 mm.

44. (Currently Amended) The device of claim 41 further including a dressing

leading end leg, said ~~support point being located on said dressing leading end leg~~ being suspended on said ~~front~~first edge.

45. (Currently Amended) The device of claim 39 further including a rocker on said dressing trailing end leg, said rocker being located on said ~~one~~other of said first and second groove opening walls.

46. (Previously Presented) The device of claim 45 wherein said holding device engages said rocker.

47. (Currently Amended) The device of claim 39 wherein said pivotable lever has a first end engagable with said dressing trailing end leg and a second end in said bearing point.

48. (Previously Presented) The device of claim 47 wherein said cylinder is supported for rotation in a production direction and further wherein said clamping point is on said one of said first and second groove opening walls which is first in said production

direction and further including a line tangent to said cylinder surface of said opening, said one of said first and second groove opening walls extending at an acute angle to said tangent line.

49. (Previously Presented) The device of claim 40 wherein said acute angle is between 40° and 50°.

50. (Previously Presented) The device of claim 48 wherein said acute angle is between 40° and 50°.

51. (Previously Presented) The device of claim 39 wherein said bearing point is adjacent a bottom surface of said groove.

52. (Previously Presented) The device of claim 39 wherein said spring element is a leaf spring.

53. (Previously Presented) The device of claim 39 wherein said spring element is

pre-stressed.

54. (Currently Amended) The device of claim 42 further including a dressing leading end leg, said dressing leading end leg being suspendable on said ~~front~~first edge.

55. (Currently Amended) The device of claim 48 further including a dressing leading end leg, said dressing leading end leg being suspendable on said first groove opening walledge.

56. (Previously Presented) The device of claim 39 further including an actuating means in said groove and adapted to act on said holding device in opposition to said spring element.

57. (Previously Presented) The device of claim 56 wherein said actuating means is a hose adapted to be charged with a pressure medium.

58. (Currently Amended) The device of claim 39 wherein said groove carries at least one said dressing end holding device.

59. (Cancelled)

60. (Previously Presented) The device of claim 39 wherein said bearing point is fixed in place in said groove.

61. (Previously Presented) The device of claim 39 further including at least one base body in said groove, said at least one base body having said holding device and said spring element, said holding device being pivotably supported in said base body.

62. (Previously Presented) The device of claim 61 wherein said base body is supported in said groove fixed against rotation.

63. (Previously Presented) The device of claim 39 wherein said groove is circular in cross-section.

64. (Previously Presented) The device of claim 61 further including a stop on said base body and projecting into said opening, said stop fixing said base body in said groove against rotation.

65. (Previously Presented) The device of claim 64 wherein said stop is supported opposite to said clamping point.

66. (Currently Amended) A printing group of a rotary printing press comprising:

- at least one forme cylinder;
- at least one transfer cylinder adapted to cooperate with said forme cylinder;
- at least one plate-shaped printing forme secured to said forme cylinder;
- at least one support plate with a printing blanket on said transfer cylinder;
- means supporting said forme cylinder and said transfer cylinder for rotation in a production direction;
- a leading end with a beveled leg and a trailing end with a beveled leg on each said printing forme and said support plate;



at least one end leg receiving groove in each said forme cylinder and said transfer cylinder, each said groove having an opening extending toward a surface of each said cylinder, each said opening having a front edge and a first wall and a rear edge and a second wall, said first wall extending at an acute angle to a line tangent to said surface at said opening, said leading end edge of said printing forme and of said support plate being suspendable from said front edge;

a printing forme trailing end leg holding means in said groove in said forme cylinder and including a pivotable lever supported for pivotable movement in a bearing point opposite said opening, and a spring element engagable with said pivotable lever and with one of said first and second walls at a support point, said spring element providing a clamping force acting on said pivotable lever for holding said trailing end leg in a clamping point against one of said first and second opening ~~groove~~ walls opposite said support point, said spring element providing a securement force ~~for~~ counterforce holding said pivotable lever in said bearing point; and

a support plate trailing end leg clamping element in said groove in said transfer cylinder and including a clamping element pivotable lever with a first end and a second end, said clamping element second end being supported in a clamping element bearing

point opposite said opening in said transfer cylinder, and a clamping element spring in said groove, said clamping element spring ~~and exerting a clamping force and a~~ securement force ~~counterforce~~ against said clamping element, said clamping element first end exerting a clamping force against said trailing-end leg placed against said first wall of said opening in said transfer cylinder.

67. (Previously Presented) The printing group of claim 66 wherein a right angle is formed between said forme cylinder second wall and said tangent line, said printing forme trailing end being supported on said forme cylinder second wall.

68. (Previously Presented) The printing group of claim 66 wherein an obtuse angle is formed between said support plate trailing end with respect to said tangent line, said support plate trailing end being supported on said first wall of said transfer cylinder.

69-75. (Cancelled)

76. (Previously Presented) The printing group of claim 66 wherein said opening has

a width of less than 5 mm.

77-78. (Cancelled)